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AGENCE DE RIOM-AUVERGNE

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## 40 years of expertise in industry

*LEQUIEN supports you in the industrialization of your projects :*

*Design and calculations - Manufacturing based on drawings - Robotic machining - Manual and robotic welding - Assembly and fitting of individual parts or series production.*

*Lequien ensures a well- managed process for a high-performing*

### General view

Company founded in 1985

34 employees

### Our know-how:

- **Automated** CNC machining
- Mechanised **welding** (class B and 1)
- Boiler making
- Assembly

### Our fields of practice

**Turning 5 axes with robot** for loading

**Automated horizontal and vertical machining centers**

**Welding Robotic**

Mechanised welding

Boiler making

Assembly

Metrology

SAS LEQUIEN - siège social- Rue principale 62140 VACQUERIETTE-ERQUIERES - tel : 03.21.47.11.16 - [www.lequien.fr](http://www.lequien.fr)  
AGENCE AUVERGNE : 1 rue Pierre et Marie Curie ZA du Maréchat 63200 RIOM- tel : 04 82 29 92 87

*We carry out important projects in many business segments thanks to our industrial know-how in CNC, our high technology machines and our expertise in welding.*

## Business segments

Rail industry

Army

Nuclear

Petrol and gaz industry

Agriculture and food industry

Specific machines

Sanitation

## Our Products

### *Machining pieces*



### *Welded pieces*





## Machinery

### Turning

**Multi-tasking machine**  
**5 axes : MAZAK integrex**  
**200 IV**

High powered turning center  
5-axis machine tools  
**Automated loader system**

**CNC Turning machines**  
**MAZAK QT 15 / QT 20**

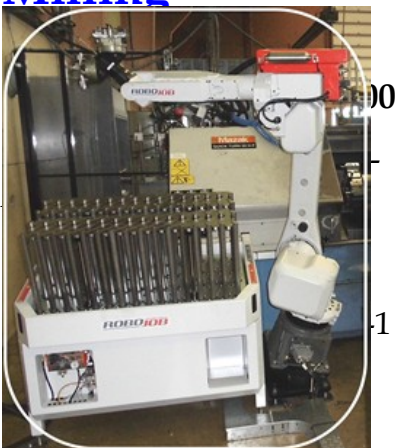
Ø 150 / Ø 250  
Length 360 mm / 480 mm  
**Automated loader system**

### Assembly

**PRESS 300 Ton**  
Stroke length: 400 mm

**Screwdriver controlled**  
Torque 500 Nm  
Precision 5%

### Milling



2 palettes - broche 18000

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**Vertical machining center**

## Adapted Control tools

- **3D Coordinate measuring machine DEA**

Table 700\*1000\*660

- **2D measuring column**

- **Profile projector**

Ø500 equipped with calculator

Optical edge detection system

Software to transfer data

- **Roughness tester**

- **Paint thickness gauge**



## Computer facilities

### Server with triple disk

Backup DAT

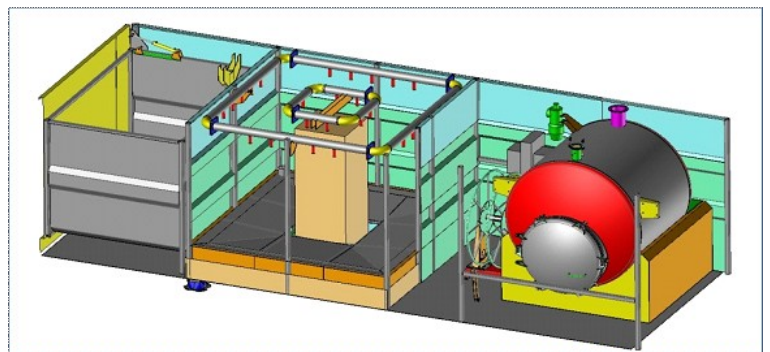
### ERP SYLOB

### Cameware MAZAK

### CFAO : TOP SOLID V7

### CAD: TOP SOLID MISSLER 3D

### Interface CATIA V5





tions  
15



## Our welding certifications

EN ISO - 3834 - 2

EN - 15085 - 2 - Class 1

ASAP



Accreditation  
under the  
European Directive  
of pressure  
Equipment  
PED 2014/68/EU  
(DESP 97/23)

